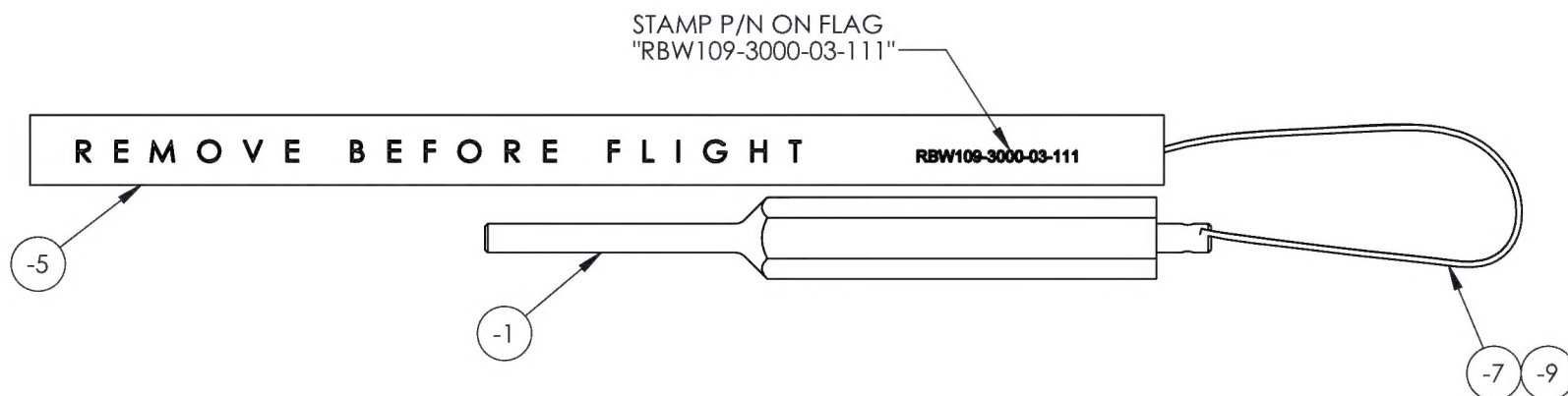


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-188	CH'D TITLEBLOCK WAS RED BARN IS DART. -3 DELETED.	10/14/2014	DJN	JAG

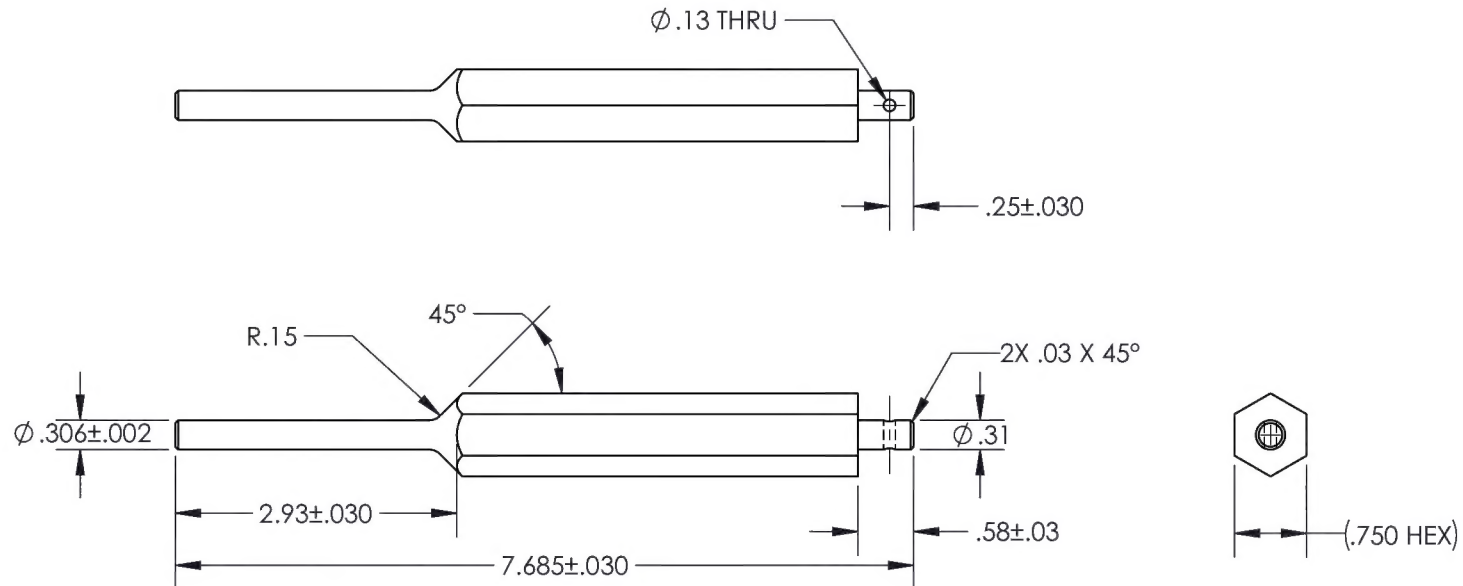


DART AEROSPACE	
TITLE PIN ASSEMBLY	
DWG NO. RBW109-3000-03-111	REV A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109
SCALE 1:2	DATE 5/1/2012
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PIN	4140	3/4 HEX X 7-13/16	2
		B/O	-5	1	REMOVE BEFORE FLIGHT	CLOTH COATED	NAS 1756-12	1
		B/O	-7	1	LANYARD CABLE	COATED GALV. STEEL	{7X7 CABLE} Ø1/16 X 6in. CARR LANE #CL-2-C	1
		B/O	-9	2	OVAL SLEEVE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896T31	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)

PIN

DART AEROSPACE	
TITLE PIN ASSEMBLY	
DWG NO. RBW109-3000-03-111-1	REV A
MAT'L 4140	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH
.X $\pm .1$	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC QQ-P-416F, TYPE II, CLASS II
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109
SCALE 1:2	DATE 5/1/2012
SHEET 2 OF 2	